

FORMPOLY® N6GF20ST

(20% Glass Reinforced Nylon 6 - Impact Modified)

GENERAL

FPL offers a range of Nylon6 grades from unfilled, glass fibre reinforced, mineral reinforced to flame retardant including **FORMPOLY® N6GF20ST**, which is heat stabilized, lubricated Glass Fibre Reinforced Nylon 6 with excellent mechanical / thermal properties and reduced shrinkage.

FORMPOLY® N6GF20ST

Easy flow and fast solidification
Lubricated and heat stabilized
High mechanical properties
Excellent dimensional stability
Low water absorption

PRE-DRYING

FPL grades can normally be taken for direct processing. However, in case the material is exposed to atmosphere, it is advisable to pre-dry the material at 100°C for 2 to 3 hours for good surface finish.

PACKING

FORMPOLY® N6GF20ST is supplied in 25 Kg. dry, ready to mould, in sealed bags to prevent the uptake of moisture.

APPLICATION

Power tools
Automotive parts
Motor insulation parts
Drive pulley
Instrument Housing

Property	ASTM Method	Unit	Value
Tensile Stress	D638	MPa	105
Elongation at Break	D638	%	11
Tensile Modulus	D638	MPa	5000
Izod Impact Strength Notched	D256	kg.cm/cm	13
Heat Deflection Temp			
- at .45 MPa	D648	°C	195
- at 1.80 MPa	D648	°C	190
Specific Gravity	D792	-	1.27
Shrinkage flow	D955	%	0.3-0.6
Flammability at 1.6 mm	UL 94	-	HB

Conditioned test specimen. All results are measured under Dry-as-moulded natural test specimen Coloured grades would record slightly lower mechanical properties as permitted by ASTM D-4066

The information present here is for general guidance. It is given in good faith but no warrant is attached

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