

FORMPOLY® N6GF33LT

(33% Glass Fibre Reinforced Nylon6)

GENERAL

FPL offers a range of Nylon6 grades from unfilled, glass fibre reinforced, and mineral reinforced to flame retardant including **FORMPOLY® N6GF33LT**, which is heat stabilized, lubricated Glass Fibre Reinforced Nylon 6 with excellent mechanical / thermal properties and reduced shrinkage.

FORMPOLY® N6GF33LT

Increased Toughness
Lubricated and heat stabilized
High mechanical properties
Excellent dimensional stability
Low water absorption

PRE-DRYING

FPL grades can normally be taken for direct processing. However, in case the material is exposed to atmosphere, it is advisable to pre-dry the material at 100°C for 2 to 3 hours for good surface finish.

PACKING

FORMPOLY® N6GF33LT is supplied in 25 Kg. dry, ready to mould, in sealed bags to prevent the uptake of moisture.

APPLICATION

Drive pulley
Switch assembly
Housing for power tool
Radiator fans

Property	ASTM Method	Unit	Value
Tensile Stress	D638	MPa	175
Elongation at Break	D638	%	4
Flexural Stress	D790	MPa	225
Flexural Modulus	D790	MPa	8750
Izod Impact Strength Notched	D256	kg.cm/cm	14
Heat Deflection Temp			
- at 4.6 Kg/cm ² load	D648	°C	210
- at 18.5 Kg/cm ² load	D648	°C	195
Specific Gravity	D792	-	1.40
Shrinkage	D955	%	0.1-0.35
Volume Resistivity	D-257	Ohms-cm	10E15
Surface Resistivity	D-257	Ohms	10E14
Flammability at 1.6 mm	UL 94	Class	HB

Conditioned test specimen. All results are measured under Dry-as-moulded natural test specimen Coloured grades would record slightly lower mechanical properties as permitted by ASTM D-4066

The information present here is for general guidance. It is given in good faith but no warrant is attached

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