FORMPOLY® SN6GP28FRV2 (Unfilled Nylon 6- Meets UL-94V2)

GENERAL

reinforced, mineral reinforced to flame retardant including FORMPOLY® SN6GP28FRV2, which is unfilled flame retardant grade meeting UL-94 VO requirements.

FORMPOLY® SN6GP28FRV2

Meeting UL-94 VO rating in 0.8mm thickness Halogen free and Red Phosphorous free Flame retardant Easy processability Good surface finish and Gloss Good mechanical and Electrical properties

PRE-DRYING

FPL offers a range of Nylon 6 FPL grades can normally be taken grades from unfilled, glass fibre for direct processing. However, in case the material is exposed to atmosphere, it is advisable to predry the material at 80°C for 2 to 3 hours for good surface finish.

PACKING

FORMPOLY[®] SN6GP28FRV2 supplied in 25 Kg dry, ready to mould, in sealed bags to prevent the uptake of moisture.

APPLICATION

Electrical Switches Cable sheathing **Connectors** PCB frame

Property	ASTM Method	Unit	Value
Tensile Stress	D638	MPa	70
Elongation at Break	D638	%	20
Flexural Stress	D790	MPa	110
Flexural Modulus	D790	MPa	3000
Izod Impact Strength Notched	D256	kg.cm/cm	5
Heat Deflection Temp - at 4.6 Kg/cm² load - at 18.5 Kg/cm² load	D648	°C	180 70
Specific Gravity	D792	_	1.13
Shrinkage	D955	%	0.6-1.2
Flammability@ 1.6 mm	UL94	-	V2

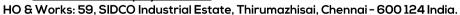
Conditioned test specimen. All results are measured under Dry-as-moulded natural test specimen Coloured grades would record slightly lower mechanical properties as permitted by ASTM D-4066

The information present here is for general guidance. It is given in good faith but no warrant is attached

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ISO 9001:2015, IATF 16949: 2009 & ISO 14001: 2015 Certified Firm

