FORMPOLY® SPP203M (Unfilled PP- High Flow Impact modified)

GENERAL

FPL offers range Polyprophelene grades from unfilled. glass fibre reinforced. reinforced flame mineral to retardant including FORMPOLY® SPP203M which is lubricated PP with very high impact properties for extrusion purpose.

FORMPOLY® SPP203M

Very High impact.
Low flow suitable for extrusion purpose
Good Mechanical and thermal properties.
Easy processability

Good surface finish and Gloss

Suitable for food grade application

PRE-DRYING

of FPL grades can normally be taken for direct processing. However, in ed, case the material is exposed to atmosphere, it is advisable to predry dry the material at 80°C for 1 hour for good surface finish.

PACKING

FORMPOLY® SPP203M is supplied in 25 Kg. dry, ready to mould, in sealed bags to prevent the uptake of moisture.

APPLICATION

Dash Boards Front bumper Fuel liners

Air duct fan cover Sanitary wares

Property	ASTM Method	Unit	Value
Tensile Stress	D638	MPa	25
Elongation at Break	D638	%	200
Flexural Stress	D790	MPa	30
Flexural Modulus	D790	MPa	850
Izod Impact Strength	D256	kg.cm/cm	20
Notched			
Heat Deflection Temp			
- at 4.6 kg/cm² load	D648	°C	90
- at 18.5 kg/cm² load	D648	°C	50
Specific Gravity	D792	_	0.90
Shrinkage	D955	%	1.5- 2.0
Melt Flow Index	D1238	g/10min	0.5-3

Conditioned test specimen. All results are measured under Dry-as-moulded natural test specimen Coloured grades would record slightly lower mechanical properties as permitted by ASTM D-4066

The information present here is for general guidance. It is given in good faith but no warrant is attached

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ISO 9001:2015, IATF 16949: 2009 & ISO 14001: 2015 Certified Firm

